

AMENDMENTS TO THE SPECIFICATION

Page 4

Amend the heading in line 1 as follows:

Object and Summary of the Invention

Page 5

After line 22, insert the following:

Description of the Drawings

Figures 1A-1H show the manufacturing process of the first embodiment of the invention;

Figures 2A-2F depict the manufacturing processes of DVDs of various specifications with reference to the first embodiment of the invention;

Figures 3A-3J show the manufacturing process of the second embodiment of the invention;

Figures 4A-4F show the manufacturing process of the third embodiment of the invention;

Figures 5A-5F depict the manufacturing processes of DVDs of various specifications with reference to the third embodiment of the invention; and

Figures 6A-6H show the manufacturing process of the fourth embodiment of the invention.

Page 9

Amend the paragraph starting on line 21, as follows:

As regards the production method of multi-layer information record carriers disclosed in the invention, the materials of the first and second substrate chosen for the first, second, third and fourth embodiments are as follows: Polycarbonate, PMMA or glass (select any option as appropriate). There are three options for producing the high molecular resin solution for the record layer, namely Epoxy, acrylic or Polyester (choose one of them). Choose one of the following for plating a signal duplication layer on the substrate that contains signals: gold, silver, aluminum, chromium, platinum, nickel, silicon or their alloys. Choose one of the following for the semi-reflection layer placed in between the signal layer and the signal duplication layer: gold, silver, aluminum, silicon or their alloys. Choose one of the following for producing the total reflection layer: gold, silver, aluminum, chromium, copper, silicon or their alloys.

Page 10

Delete lines 21 and 22.

Page 11

Delete lines 1-7.